

SPECIFICATION Submodel Al-Deployment

Version 1.0

23 06 2023

Submodel Template of the Asset Adminstration Shell

Imprint

Publisher

Steinbeis Innovation gGmbH Adornostr. 8 70599 Stuttgart Germany

These are results of a research project and not results of a standardization process. Further work is still being done on the submodels. The copyright is held by Steinbeis Innovation GmbH. For further questions, please contact info@interopera.de.

Steinbeis Innovation GmbH reserves the right not to be responsible for the topicality, correctness, completeness, origin or quality of the information provided. Liability claims against Steinbeis Innovation GmbH relating to material or non-material damage caused by the use or non-use of the information provided or by the use of incorrect or incomplete information are excluded as a matter of principle, unless Steinbeis Innovation GmbH can be proven to have acted with intent or gross negligence.

Source for Specification Document

Plattform Industrie 4.0 Bertolt-Brecht-Platz 3 10117 Berlin Germany

Authors

Mike Reichardt Daniel Buch Philip Stricker Dachuan Shi Georg Güntner Sebastian Baron Christoph Legat Jürgen Lenz Nico Braunisch

The submodel specification refers to content according to ECLASS. The terms of use apply (<u>https://eclass.eu/eclass-standard/nutzungsbedingungen</u>).

Version history

2023-06-23	1.0	Submission to the InterOpera Consortium
------------	-----	---

Content

Forewo	rd	6
1 Ge	neral	7
1.1	About this document	7
1.2	Scope of the Submodel	7
1.3	Relevant standards and sources of concepts for the Submodel template	7
2 Info	ormation set for Submodel AI Deployment	8
3 Sul	bmodel and Collections	9
3.1	Properties of the Submodel "Deployment"	9
3.2	Properties of the SMC "Storage"	11
3.3	Properties of the SMC "Input"	12
3.4	Properties of the SMC "Output"	12
3.5	Properties of the SMC "SoftwareRequirements"	13
3.6	Properties of the SMC "HardwareRequirements"	13
3.7	Properties of the SMC "PerformanceInformation"	14
3.8	Properties of the SMC "InferenceTime"	14
3.9	Properties of the SMC "Hardware"	15
3.10	Properties of the SM "LiveMonitoring"	16
3.11	Properties of the SMC "HardwareWorkload"	17
3.12	Properties of the SMC "DriftMetrics"	18
Annex /	A: Explanations on used table formats	19
Gene	ral	19
Table	es on Submodels and SubmodelElements	19
Bibliogr	aphy	20

List of Figures

Figure 1: UML-Diagram for Submodel "Deployment"......9

List of Tables

Table 1: Properties of Submodel "Deployment"	9
Table 2: Properties of SMC " Storage"	.11
Table 3: Properties of SMC " Input"	.12
Table 4: Properties of SMC " Output"	.12
Table 5: Properties of SMC " SoftwareRequirements"	
Table 6: Properties of SMC " HardwareRequirements"	.13
Table 7: Properties of SMC " Storage"	.14
Table 8: Properties of SMC " InferenceTime"	.14
Table 9: Properties of SMC " Hardware"	.15
Table 10: Properties of SMC " LiveMonitoring"	.16
Table 11: Properties of SMC " HardwareWorkload"	.17
Table 12: Properties of SMC " DriftMetrics "	.18
Table 11: Properties of SMC " HardwareWorkload" Table 12: Properties of SMC " DriftMetrics "	

Foreword

We would like to thank all of the working group members for their help and support to develop the AI Deployment Submodel. The discussions were always helpful and we got lots of good ideas out of it.

A special thanks goes to the Interopera Consortium, that provided us with the opportunity to develop the AI Deployment Submodel.

General

1.1 About this document

This document is a part of a specification series. Each part specifies the contents of a Submodel template for the Asset Administration Shell (AAS). The AAS is described in [1-3] and [6]. First exemplary Submodel contents were described in [4], while the actual format of this document was derived by the "Administration Shell in Practice" [5]. The format aims to be very concise, giving only minimal necessary information for applying a Submodel template, while leaving deeper descriptions and specification of concepts, structures and mapping to the respective documents [1-6].

The target group of the specification are developers and editors of ML applications and groups, that would like to deploy models, which are describing the deployment process by means of the Asset Administration Shell (AAS) and therefore need to create a Submodel instance with a hierarchy of SubmodelElements. This document especially details on the question, which SubmodelElements with which semantic identification shall be used for this purpose.

1.2 Scope of the Submodel

This Submodel template aims at interoperable provision of information describing deployment of AI models in regard to the asset of the respective Asset Administration Shell. Central element is the provision of properties [7], ideally interoperable by the means of dictionaries such as ECLASS and IEC CDD (Common Data Dictionary). The purpose of this document is to make selected specifications of Submodels in such manner that information about assets can be exchanged in a meaningful way between partners in a value creation network. It targets the assistance of deployment of AI models in a standardized way. Currently the focus is on an industrial environment.

The intended use-case is the provision of a standardized property structure for deploying AI, which enables an easier usage of AI in an industrial environment. With the assistance of two other AI Submodels (AI Dataset and AI ModelNameplate), it provides an overview of the whole AI lifecycle and allows an easier management of it.

This concept can serve as a basis for standardizing the respective Submodel. The conception is based on existing norms, studies of common practices at enterprises, directives and standards so that a far-reaching acceptance can be achieved.

1.3 Relevant standards and sources of concepts for the Submodel template

According to [3], interoperable properties might be defined by standards, consortium specifications or manufacturer specifications. So called property dictionaries are used to identify information elements (see Terms and Definitions of [6]). Such property dictionaries include:

- ECLASS, see: <u>https://www.eclasscontent.com/</u>
- IEC CDD, see: <u>https://cdd.iec.ch/cdd/iec61987/iec61987.nsf</u> and <u>https://cdd.iec.ch/cdd/iec62683/cdddev.nsf</u>

In this document, properties are aimed to be described by ECLASS.

Information set for Submodel AI Deployment

While defining Submodels the following three aspects must be considered as suggested in [5]:

Use and economic relevance

The Submodel AI Deployment is designed for assisting the deployment of AI models. This helps the growth and usage of AI in all kind of fields, e.g. manufacturing. An usage of AI reduces costs, because it allows to automatize processes.

One use case is the initial collection of all parameters and information needed to integrate an AI model into a usable application. The Submodel contains, among other things, information about the access possibilities to the model in the form of the storage location. In addition, information about the input and output of the AI model is available in the Submodel "AI Deployment". Information on the hardware requirements needed is also provided by the "AI Deployment" Submodel. Alongside passive parameters that describe the configuration and access options to the model, data is also recorded in the Submodel that provides information about active use, e.g. the runtime.

Possible functions and interactions

The Submodel "AI Deployment" provides information for the deployment of AI models. Engineers in the manufacturing environment can use the Submodel to obtain information about the deployment of the AI model. This includes, for example, the storage location of the model. In addition, AI model developers can use the Submodel to provide information about the required hardware and thus actively influence the planning process of a production line, for example. In the operating case, parameters of the model currently in use are displayed in the Submodel. This allows workers on the production line to evaluate the functionality and performance of the model using the observed parameters.

The SMC "Storage" contains the information about the storage location of the deployable model. Due to the design of the SMC, it is possible to save the deployable model directly as a file in the "AI Deployment" Submodel.

The two SMCs "Input" and "Output" serve a similar purpose. Here, the SMC "Input" contains the input variables of the deployable model, while the SMC "Output" contains the output variables. Both SMCs are designed in such a way that the users of the Submodel have the freedom of representation of the input and output variables.

The SMC "Software Requirement" and the SMC "Hardware Requirement" deal with the requirements necessary for the operation of the model. Here, the SMC "SoftwareRequirements" enables the upload of a requirements file, e.g. a requriement.txt, as used in venv in Python.

The SMC "PerformanceInformation" and its child "InferenceTime" allow inference times to be recorded for specific hardware configurations. This allows the selection of specific hardware whom the deployable model must run with a specific inference time in the application. In order to ensure the monitoring of the running model, there exists the SMC LiveMonitoring. It contains the SMC "HardwareWorkload", which shows the current utilization of the hardware. For detecting changes in the data and in the model, there is the SMC "DriftMetrics".

Property specification

See section 3 Submodel and Collections.

Submodel and Collections

3.1 Properties of the Submodel "Deployment"

The figure below shows the UML-diagram defining the relevant properties which need to be set. Table 1: Properties of Submodel "Deployment" describes the details of the Submodel structure combined with examples.

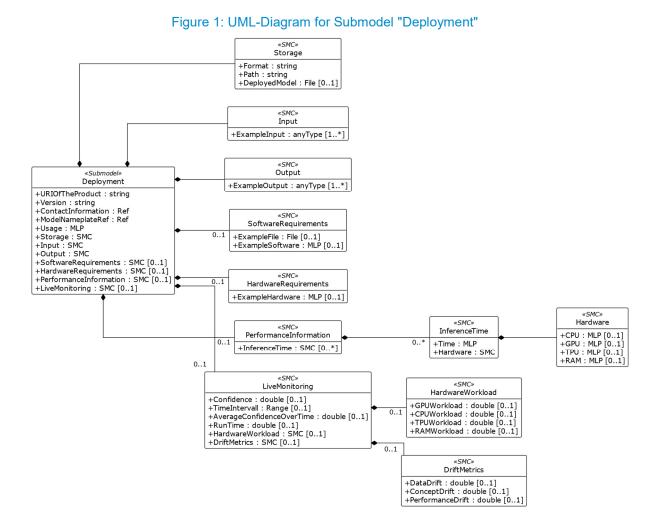


Table 1: Properties of Submodel "Deployment"

idShort:	Deployment		
Class:	Submodel		
semanticld:	[https://admin- shell.io/id/InterOpera/Deployment]		
Parent:			
Explanation:			
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] URIOfTheProduct	[IRDI]0173-1#02-ABH173#001	[string]	1
	URI of the product		

[Property]	[IRDI]0173-1#02-AAS354#002	[string]	1
Version	Version		
Def			4
[Ref] ContactInformation	[IRI]https://admin- shell.io/id/InterOpera/AIDataset/Contactinfor mation	0	1
	Reference to the Contact Information IDTA Submodel to describe the responsible person for the Submodel		
[Ref] ModelNameplateRef	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/ModelN ameplateRef	0	1
	Reference to the ModelNameplate Submodel of the deployed model		
[MLP] Usage	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Usage	[] @en	1
	Usage of the deployed application		
[SMC] Storage	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Storage	[] 3 elements	1
	Collection of storage information about the deployable AI-model		
[SMC] Input	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Input	[] 1 elements	1
	Collection of information about the input data for deployment		
[SMC] Output	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Output	[] 1 elements	1
	Collection of information about the output data for deployment		
[SMC] SoftwareRequirements	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Softwar eRequirements	[] 2 elements	01
	Collection about required software for deployment		
[SMC] HardwareRequirements	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Hardwar eRequirements	[] 1 elements	01

	Collection about required hardware for deployment		
[SMC]	[IRI]https://admin-	[]	01
PerformanceInformation	shell.io/id/InterOpera/AIDeployment/Perform anceInformation	1 elements	
	Collection of performance measurements		
[SMC] LiveMonitoring	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMon itoring	[] 6 elements	01
	Collection containing live values for monitoring		

3.2 Properties of the SMC "Storage"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	Storage		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Storage		
Parent:	AIDeployment		
Explanation:	Collection of storage information about the deployable AI-model@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] Format	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Storage/Format Data format of the deployable model (e.g. onnx, docker-image ,)	[string]	1
[Property] Path	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Storage/Path Path to the deployable model	[string]	1
[File] DeployedModel	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Storage/Deploye dModel The deployable model	0	01

Table 2: Properties of SMC " Storage"

3.3 Properties of the SMC "Input"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	Input		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Input		
Parent:	AIDeployment		
Explanation:	Collection of information about the input data for deployment@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] ExampleInput	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Input/InputPropert y Input information of the deployment	[anyType]	1*

Table 3: Properties of SMC " Input"

3.4 Properties of the SMC "Output"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

Table 4: Properties of SMC " Output"

idShort:	Output		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Output		
Parent:	AIDeployment		
Explanation:	Collection of information about the output data for deployment@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] ExampleOutput	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Output/OutputPr operty Output information of the deployment	[anyType]	1*

3.5 Properties of the SMC "SoftwareRequirements"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	SoftwareRequirements		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/SoftwareRequ irements		
Parent:	AIDeployment		
Explanation:	Collection about required software for deployment@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
		•	
[File] ExampleFile	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/SoftwareRequ irements/RequirementsFile Requirement file for software requirements	0	01

Table 5: Properties of SMC " SoftwareRequirements"

3.6 Properties of the SMC "HardwareRequirements"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	HardwareRequirements		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/HardwareReq uirements		
Parent:	AIDeployment		
Explanation:	Collection about required hardware for deployment@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	

Table 6: Properties of SMC "HardwareRequirements"

[MLP]	[IRI]https://admin-	[]	01
ExampleHardware	shell.io/id/InterOpera/AIDeployment/HardwareReq	@en	
	uirements/HardwareDescription		
	Description of the required hardware		

3.7 Properties of the SMC "PerformanceInformation"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

	Table 7. Properties of Sivic Storage		-
idShort:	PerformanceInformation		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation		
Parent:	AIDeployment		
Explanation:	Collection of performance measurements@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[SMC] InferenceTime	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation/InferenceTime Collection of information about the measured inference time and the used equipment to achieve it	[] 2 elements	0*

Table 7: Properties of SMC " Storage"

3.8 Properties of the SMC "InferenceTime"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	InferenceTime	
Class:	SubmodelElementCollection	
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation/InferenceTime	
Parent:	PerformanceInformation	
Explanation:	Collection of information about the measured inference time and the used equipment to achieve it@en	

Table 8: Properties of SMC " InferenceTime"

[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[MLP] Time	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation/InferenceTime/Time Measured inference time	[] @en	1
[SMC] Hardware	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation/InferenceTime/Hardware Collection of hardware used for the measurement	[] 4 elements	1

3.9 Properties of the SMC "Hardware"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

Table 9: Properties of	of SMC " Hardware"
------------------------	--------------------

idShort:	Hardware		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation/InferenceTime/Hardware		
Parent:	Hardware		
Explanation:	Collection of hardware used for the measurement@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[MLP] CPU	[IRDI]0173-1#01-ACL481#008 Processor (computer module) Information about the CPU.	[] @en	01
[MLP] GPU	[IRDI]0173-1#01-ACL476#008 Graphic card (computer module) Electronic assembly as a component of a computer that is responsible for generating the signals for the display or the external monitor Information about the GPU.	[] @en	01
[MLP] TPU	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/PerformanceInfor mation/InferenceTime/Hardware/TPU Name of the used tensor processor unit (TPU)	[] @en	01

[MLP] RAM	[IRDI]0173-1#01-ACL340#008	[] @en	01
	Random access memory (computer) Memory in a computer in which the data to be processed and the running programs (software) are stored or kept Information about the RAM.		

3.10 Properties of the SM "LiveMonitoring"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	LiveMonitoring		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring		
Parent:	AIDeployment		
Explanation:	Collection containing live values for monitoring@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] Confidence	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring/Confidence Live confidence	[double]	01
[Range] TimeIntervall	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring/TimeIntervall Time interval for calculating the	D 	01
[Property] AverageConfidenceOverTime	average confidence [IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring/AverageConfidence Average confidence over a defined time interval	[double]	01
[Property] RunTime	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring/RunTime	[double]	01

Table 10: Properties of SMC " LiveMonitoring"

	Time the deployed model is running without a break or downtime		
[SMC] HardwareWorkload	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring/HardwareWorkload	[] 4 elements	01
	Collection containing the live hardware workload		
[SMC] DriftMetrics	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/Liv eMonitoring/DriftMetrics	[] 3 elements	01
	Collection of live monitoring of different drift metrics		

3.11 Properties of the SMC "HardwareWorkload"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	HardwareWorkload		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/H ardwareWorkload		
Parent:	LiveMonitoring		
Explanation:	Collection containing the live hardware workload@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] GPUWorkload	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/H ardwareWorkload/GPUWorkload Live GPU workload	[double]	01
[Property] CPUWorkload	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/H ardwareWorkload/CPUWorkload Live CPU workload	[double]	01
[Property] TPUWorkload	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/H ardwareWorkload/TPUWorkload	[double]	01

Table 11: Properties of SMC " HardwareWorkload"

	Live TPU workload		
[Property] RAMWorkload	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/H ardwareWorkload/RAMWorkload	[double]	01
	Live RAM workload		

3.12 Properties of the SMC "DriftMetrics"

Figure 1: UML-Diagram for Submodel "Deployment" shows the UML-diagram defining the relevant properties which need to be set. The following table describes the details of the SMC structure.

idShort:	DriftMetrics		
Class:	SubmodelElementCollection		
semanticld:	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/ DriftMetrics		
Parent:	LiveMonitoring		
Explanation:	Collection of live monitoring of different drift metrics@en		
[SME type]	semanticId = [idType]value	[valueType]	card.
idShort	Description@en	example	
[Property] DataDrift	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/ DriftMetrics/DataDrift Live data drift	[double]	01
[Property] ConceptDrift	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/ DriftMetrics/ConceptDrift Live concept drift	[double]	01
[Property] PerformanceDrift	[IRI]https://admin- shell.io/id/InterOpera/AIDeployment/LiveMonitoring/ DriftMetrics/PerformanceDrift Live performance drift	[double]	01

Table 12: Properties of SMC " DriftMetrics "

Annex A: Explanations on used table formats

General

The used tables in this document try to outline information as concise as possible. They do not convey all information on Submodels and SubmodelElements. For this purpose, the definitive definitions are given by a separate file in form of an AASX file of the Submodel template and its elements.

Tables on Submodels and SubmodelElements

For clarity and brevity, a set of rules is used for the tables for describing Submodels and SubmodelElements.

- The tables follow in principle the same conventions as in [5].
- The table heads abbreviate 'cardinality' with 'card'.
- The tables often place two informations in different rows of the same table cell. In this case, the first information is marked out by sharp brackets [] form the second information. A special case are the semanticlds, which are marked out by the format: (type)(local)[idType]value.
- The types of SubmodelElements are abbreviated: SME

SME type Submodel	Element type
Property	Property
MLP	MultiLanguageProperty
Range	Range
File	File
Blob	Blob
Ref	ReferenceElement
Rel	RelationshipElement
SMC	SubmodelElementCollection

- If an idShort ends with '{00}', this indicates a suffix of the respective length (here: 2) of decimal digits, in order to make the idShort unique. A different idShort might be choosen, as long as it is unique in the parent's context.
- The Keys of semanticld in the main section feature only idType and value, such as: [IRI]https://admin-shell.io/vdi/2770/1/0/DocumentId/Id. The attributes "type" and "local" (typically "ConceptDescription" and "(local)" or "GlobalReference" and (no-local)") need to be set accordingly; see [6].
- If a table does not contain a column with "parent" heading, all represented attributes share the same parent. This parent is denoted in the head of the table.
- Multi-language strings are represented by the text value, followed by '@'-character and the ISO 639 language code: example@de.
- The [valueType] is only given for Properties.

Bibliography

- [1] "Recommendations for implementing the strategic initiative INDUSTRIE 4.0", acatech, April 2013. [Online]. Available: <u>https://www.acatech.de/Publikation/recommendations-for-implementing-the-strategic-initiative-industrie-4-0-final-report-of-the-industrie-4-0-working-group/</u>
- [2] "Implementation Strategy Industrie 4.0: Report on the results of the Industrie 4.0 Platform"; BITKOM e.V. / VDMA e.V., /ZVEI e.V., April 2015. [Online]. Available: https://www.bitkom.org/noindex/Publikationen/2016/Sonstiges/Implementation-Strategy-Industrie-40/2016-01-Implementation-Strategy-Industrie40.pdf
- [3] "The Structure of the Administration Shell: TRILATERAL PERSPECTIVES from France, Italy and Germany", March 2018, [Online]. Available: <u>https://www.plattformi40.de/I40/Redaktion/EN/Downloads/Publikation/hm-2018-trilaterale-coop.html</u>
- [4] "Beispiele zur Verwaltungsschale der Industrie 4.0-Komponente Basisteil (German)"; ZVEI e.V., Whitepaper, November 2016. [Online]. Available: <u>https://www.zvei.org/pressemedien/publikationen/beispiele-zur-verwaltungsschale-der-industrie-40-komponentebasisteil/</u>
- [5] "Verwaltungsschale in der Praxis. Wie definiere ich Teilmodelle, beispielhafte Teilmodelle und Interaktion zwischen Verwaltungsschalen (in German)", Version 1.0, April 2019, Plattform Industrie 4.0 in Kooperation mit VDE GMA Fachausschuss 7.20, Federal Ministry for Economic Affairs and Energy (BMWi), Available: <u>https://www.plattformi40.de/Pl40/Redaktion/DE/Downloads/Publikation/2019-verwaltungsschale-in-derpraxis.html</u>
- [6] "Details of the Asset Administration Shell; Part 1 The exchange of information between partners in the value chain of Industrie 4.0 (Version 3.0RC01)", November 2020, [Online]. Available: <u>https://www.plattform-i40.de/PI40/Redaktion/EN/Downloads/Publikation/Details-of-the-Asset-Administration-Shell-Part1.html</u>
- [7] "Semantic interoperability: challenges in the digital transformation age"; IEC, International Electronical Commission; 2019. [Online]. Available:https://basecamp.iec.ch/download/iec-white-paper-semantic-nteroperability-challenges-in-the-digital-transformation-age-en/